

Material - ASTM A608 Grade HK 40

Standard Specification for Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A 608/A 608M Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.350 - 0.450	Solution Annealing	
Silicon	Si %	0.500 - 2.000		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	23.000 - 27.000		
Nickel	Ni %	19.000 - 22.000		
Molybdenum	Mo %	0.050 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Tensile Strength in Mpa	29 min.
			Yield Strength in Mpa	-
			Elongation in %	6 min.
			Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-351 Grade HK 40	ASME	USA	Casting
310 C 45	BS	British	Casting
40 CrNiSi 25-20	MSZ	Hungary	Casting
1.4848	DIN	Germany	Casting
SCH 22	JIS	Japan	Casting
A-567 Grade HK 40	ASTM	USA	Casting
A351 HT30	ASTM	USA	Casting

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

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